

D5554-3
Job Sheet 170789



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

Part No: D5554-3

Part Name: Bracket



Part Weight: 0 lbs

Job Created: 1/19/18

Due Date: 3/2/18

Type: SOLD

Note: DWG D5554 REV.B IPP REV.A 17.09.05 NEW ISSUE DD VERF:DP IPP REV:B 18.01.17 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run hrs Hrs	Workcenter/Supplier	
						Lead Time	Sign-off
90	Start Up Operation	6 Ea	3/1/18	0.00	0.00	Start Up Waterjet	
100	Waterjet	6 pcs	3/1/18	0.00	1.10	Waterjet1	8/01/2018
110	QC	6 pcs	3/1/18	0.00	0.00	QC2 Waterjet-4	8/01/2018
120	QC	6 pcs	3/1/18	0.00	0.00	QC8-6	8/01/2018
130	Brake NC	6 pcs	3/1/18	0.00	0.25	Brake NC 2	8/01/2018
140	QC	6 pcs	3/1/18	0.00	0.00	QC5	8/01/2018
142	Powdercoat	6 pcs	3/2/18	0.00	0.15	Powdercoat2	8/01/2018
144	QC	6 pcs	3/2/18	0.00	0.00	QC3	8/01/2018
150	Packaging	6 pcs	3/2/18	0.00	0.00	Packaging3-2	8/01/2018
160	QC21-SA	6 Ea	3/2/18	0.00	0.00	QC21	8/01/2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B
Descriptions: 142 - START TIME: 3.30 OVEN TEMPERATURE: 400° 2-Deburr if necessary FINISH TIME: 4.00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.200 sf (0.02 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 11:45 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																									
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Date : _____		DTV Effective : _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																									
Descripti S036043 Bracket																																																																													
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DART AEROSPACE LTD		Work Order: 170789
Description: Bracket		Part Number: D5554-3
Inspection Dwg: D5554	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2,83	+/- 0,030	2,832	1		WDC-02	
2,20	+/- 0,030	2,203	1			
1,500	+/- 0,010	1,500	1			
0,50	+/- 0,030	0,506	1			
2,43	+/- 0,030	2,435	1			
1,10	+/- 0,030	1,108	1			
0,75	+/- 0,030	0,752	1			
1,75	+/- 0,030	1,758	1			
Ø 0,266	+0,005-0,001	0,267	1			
0,125	+/- 0,010	0,116	1			

Measured by: SL	Audited by: DAS 38 9-89	Preliminary Approval:
Date: 18/01/26	Date: JAN 29 2018	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	